

EASTMAN

MATERIAL SAFETY DATA SHEET

Revision Date: 08/13/2002

MSDSUSA/ANSI/EN/150000002011/Version 2.0

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name	Spectar(TM) Copolyester 14471
Product Identification Number(s)	14471, P18476E3, P18476EA, P18476EB, P18476ER, P18476ET, P18476F6, P18476FA, P18476FB, P18476FC, P18476FF, P18476FK, P18476FQ, P18476FT, P18476FX, P18476FL, P18476FZ, P18476FM, P18476XZ, E1847601
Manufacturer/Supplier	Eastman Chemical Company, Kingsport, Tennessee 37662
MSDS Prepared by	Eastman Product Safety and Stewardship
Chemical Name	not applicable
Synonym(s)	not applicable
Molecular Formula	not applicable
Molecular Weight	not applicable
Product Use	plastic
OSHA Status	nonhazardous

For emergency health, safety & environmental information, call 800-EASTMAN.

For emergency transportation information, call CHEMTREC at 800-424-9300 or call 800-EASTMAN.

2. COMPOSITION INFORMATION ON INGREDIENTS

(Typical composition is given, and it may vary. A certificate of analysis can be provided.)

<u>Weight %</u>	<u>Component</u>	<u>CAS Registry No.</u>
100%	copolyester	25640-14-6

3. HAZARDS IDENTIFICATION

CAUTION!
MOLTEN MATERIAL WILL PRODUCE THERMAL BURNS

HMIS® Hazard Ratings: Health - 1, Flammability -1, Chemical Reactivity - 0

HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.

4. FIRST-AID MEASURES

Inhalation: If symptomatic, move to fresh air. Get medical attention if symptoms persist.

Eyes: If molten material contacts the eye, immediately flush with plenty of water for at least 15

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minutes. If easy to do, remove contact lenses. Get medical attention immediately.

Skin: If burned by contact with molten material, cool as quickly as possible. Do not peel material from skin. Get medical attention.

Ingestion: Material is not expected to be absorbed from the gastrointestinal tract so that induction of vomiting should not be necessary.

Note to Physicians: Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

5. FIRE FIGHTING MEASURES

Extinguishing Media: water spray, dry chemical

Special Fire-Fighting Procedures: Wear self-contained breathing apparatus and protective clothing.

Hazardous Combustion Products: carbon dioxide, carbon monoxide

Unusual Fire and Explosion Hazards: Powdered material may form explosive dust-air mixtures.

6. ACCIDENTAL RELEASE MEASURES

Shovel up and place in a container for salvage or disposal.

7. HANDLING AND STORAGE

Personal Precautionary Measures: Avoid contact with molten material.

Prevention of Fire and Explosion: Keep from contact with oxidizing materials. Minimize dust generation and accumulation. In the United States of America, refer to NFPA® Pamphlet No. 654, "Prevention of Fire and Dust Explosions in the Chemical, Dye, Pharmaceutical, and Plastics Industries."

Storage: Keep container closed.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Country specific exposure limits have not been established or are not applicable unless listed below.

Ventilation: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory protection may be needed in special circumstances such as poorly ventilated spaces, mechanical generation of dusts, heating, drying, etc.

Respiratory Protection: If engineering controls do not maintain airborne concentrations to an acceptable level, an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: dust, organic vapor

Eye Protection: Wear a face shield when working with molten material.

Skin Protection: When material is heated, wear gloves to protect against thermal burns.

Recommended Decontamination Facilities: eye bath, washing facilities

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: solid (pellet)

Color: colorless

Odor: slight

Specific Gravity: > 1

Softening Point: >100 °C

Solubility in Water: negligible

Flash Point: not applicable, combustible solid

Autoignition Temperature: 454 °C (ASTM E659)

Thermal Decomposition Temperature: Thermal stability not tested. Low stability hazard expected at normal operating temperatures.

10. STABILITY AND REACTIVITY

Stability: Not fully evaluated. Materials containing similar structural groups are normally stable.

Incompatibility: Material reacts with strong oxidizing agents.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Toxicity data are not available unless listed below.

Oral LD-50:(male rat)	>3,200 mg/kg(highest dose tested)
Oral LD-50:(male mouse)	>3,200 mg/kg(highest dose tested)
Dermal LD-50: (guinea pig)	> 1,000 mg/kg
Skin Irritation (guinea pig)	slight irritation
Eye Irritation (rabbit, unwashed eyes)	slight
Eye Irritation (rabbit, washed eyes)	slight
guinea pig:	none

12. ECOLOGICAL INFORMATION

Acute Aquatic Effects Data:

96 h LC-50 (fathead minnow): > 100 mg/l (highest concentration tested)

96 h LC-50 (daphnid): > 100 mg/l (highest concentration tested)

96 h LC-50 (ramshorn snail): > 100 mg/l (highest concentration tested)

96 h LC-50 (flatworm): > 100 mg/l (highest concentration tested)

13. DISPOSAL CONSIDERATIONS

Discharge, treatment, or disposal may be subject to national, state, or local laws. Incinerate.

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14. TRANSPORT INFORMATION

Marine pollutant components: none unless listed below

DOT (USA): Class not regulated

ICAO Status: Class not regulated

IMDG Status: Class not regulated

15. REGULATORY INFORMATION

WHMIS (Canada) Status: noncontrolled

SARA 313: none, unless listed below

Carcinogenicity Classification (components present at 0.1% or more): none, unless listed below

TSCA (US Toxic Substances Control Act): This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act): This product is listed on the DSL. Any impurities present in this product are exempt from listing.

EINECS (European Inventory of Existing Commercial Chemical Substances): All components of this product are listed on EINECS. Any polymer intentionally present in this product has regulatory clearance under Directives of the European Union.

AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme): This product is listed on AICS or otherwise complies with NICNAS.

MITI (Japanese Handbook of Existing and New Chemical Substances): This product is listed in the Handbook or has been approved in Japan by new substance notification.

ECL (Korean Toxic Substances Control Act): This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.



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16. OTHER INFORMATION

Visit our website at www.EASTMAN.com or call 1-800-EASTMAN.

The information contained herein is based on current knowledge and experience; no responsibility is accepted that the information is sufficient or correct in all cases. Users should consider these data only as a supplement to other information. Users should make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal of these materials, the safety and health of employees and customers, and the protection of the environment.